



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11451-3G

Job Sheet 195432



Part No: RBW6205G11451-3G

Job Qty: 16 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 6/19/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11451-3G REV 1 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
92	Purchasing	16 pcs	6/19/19	6/19/19	0.00 0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	JUN 18 2019
94	Packaging 2-1 - Receive - B4B	16 pcs	6/19/19	6/19/19	0.00 0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	JUN 18 2019

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S191332



Part: RBW6205G11451-3G

Job No: 195432

Serial No/Batch: S191332

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 06/18/19

Plex 6/18/19 10:13 AM dart.lussier.patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
96	QC 6	16 pcs	6/19/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
108	Bandsaw - 1 - B4B	16 pcs	6/19/19	0.00 0.00	Bandsaw - 1 - B4B	
110	NV5000 - 1 - B4B	16 pcs	6/19/19	0.00 2.67	NV5000 - 1 - B4B	
					NV5000 - 2 - B4B	
120	QC 2	16 pcs	6/19/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
130	QC 8	16 pcs	6/19/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	

DAS
40
9-89

JUN 19 2019

DAS
21
9-85

					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
140	Outsource - 4 - Anodize	16 pcs	6/19/19	0.00 0.00		
150	Packaging 2-1 - Receive - B4B	16 pcs	6/19/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
160	QC 6	16 pcs	6/19/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
180	Packaging 3-1 - Stock - B4B	16 pcs	6/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

DAS
21
9-85

					Packaging 3 - 6 - B4B	DAS 28 9-89				
					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					190 QC 21 - SA	16 pcs	6/19/19	0.00 0.00	QC 21 - SA - 21	DAS JUN 20 2019 21 9-89
									QC 21 - SA - 70	
									QC 21 - SA - 53	

Part Op **92** - (Purchasing) 1- Issue P/O to Arrow Tech Machine Works P/O# H8043519 2- Manufacture RBW6205G11451-
 Descriptions: 3G as per DWG 3- Certificate of conformity is required
94 - (Receive & Inspect for Damage & Mat'l Certs)
96 - (QC6- All purchased or subcontracted products)
108 - (Bandsaw) 1- Cut blank at 8.25", 1 blank makes 6 parts
110 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio FB _____ FOLIO REV: _____
 _____ DWG REV: _____ 2-Deburr
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR,
 PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required
150 - (Receive & Inspect for Damage & Mat'l Certs)
160 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

x16 *Andu*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11451-3GP	Clamp	16 Ea (1 ea)	92-Purchasing	S191133

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
92-Purchasing	RBW6205G11451-3GP	16	0	16

Allocated Container Detail

Qty	Container No	Location	Init
16	S191133	purchasing - 1	

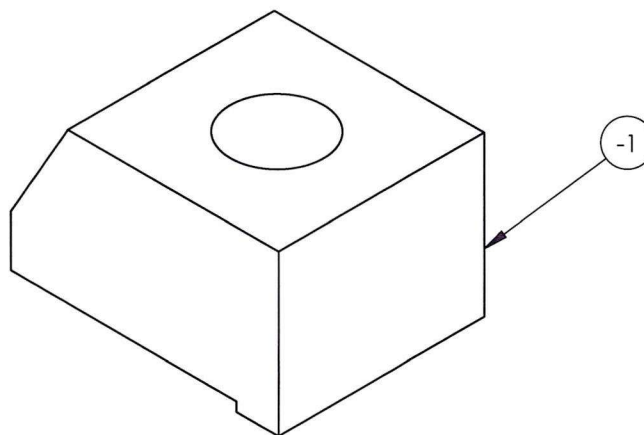
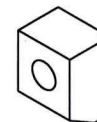
Part Specifications

Specifications could not be found.

Plex 6/18/19 10:13 AM dart.lussier.patrick

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D ENGRAVE NOTE ADDED S/N, MADE IN USA.	1/19/2010	RJC	RW
B		-1 CH'D BOM INFORMATION.	5/25/2011	RJC	RW
1	15-0174	-1 CH'D BOM QTY. WAS 8 IS 1, DELETED CLAMP SET.	7/15/2015	RJC	JAG



NOTE:

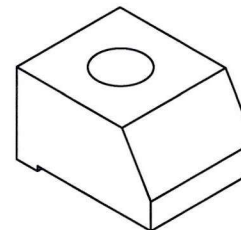
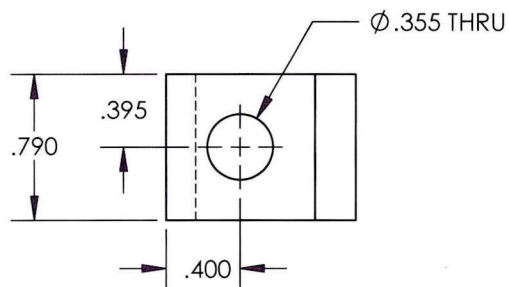
1. REF. AGUSTA T/N: 3G6205G11451.
2. ALSO PART OF KIT RBW6205G15231-3G.

DART AEROSPACE	
TITLE CLAMP	
DWG NO. RBW6205G11451-3G	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 2:1	DATE 4/30/2010 SHEET 1 OF 2

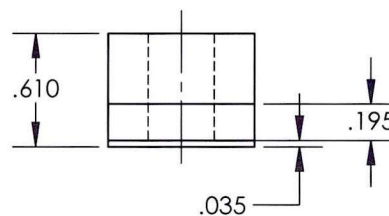
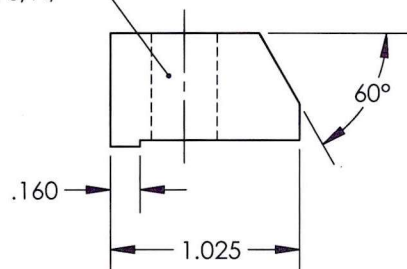
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP	6061		2

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		CH'D ENGRAVE NOTE ADDED S/N, MADE IN USA.	1/19/2010	RJC
B		-1 CH'D BOM INFORMATION.	5/25/2011	RJC



ENGRAVE T/N, S/N,
MADE IN USA



(-1)
CLAMP

DART AEROSPACE	
TITLE CLAMP	
DWG NO. RBW6205G11451-3G-1	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CLEAR ANODIZE
FRACTIONS ± 1/8	SPEC MIL-A-8625F, TYPE II, CLASS I
ANGLES ± 5°	USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45°	AGUSTA
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/30/2010
SHEET 2 OF 2	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043519



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043519

PO Date: 5/22/19

Due Date: 6/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

OK

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	195432	RBW6205G11451-3GP			Clamp As Per Dwg RBW6205G11451-3G Rev. 1	Firmed	-	6/19/19	16 Ea	0 Ea	16 Ea	\$54.45/Ea	\$871.20 409-89
Grand Total:													\$871.20

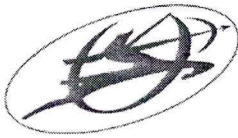
Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 5/22/19 1:32 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 588

Date: 6/14/2019
PO Ref: HB043519 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

DAS
40
9-89

Qty
16 ✓

Item
CLAMP

Part No.
RBW6205G11451-3G REV 1 ✓

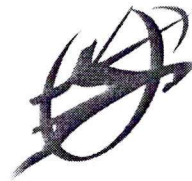
RECEIVED
JUN 17 2019
DART AEROSPACE LTD.

Received by:

Packaged by: J.M.L.

Checked by: AMP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043519

Dated: 6/14/2019

Our Order / Job No: AWT-HB043519 ✓

Order Qty:16 ✓

Part Name: CLAMP

Part Number: RBW6205G11451-3G-1 ✓

Lot Size: N/A

Ship Date: 6/14/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G11451-3G-1 Rev: 1

Material Size and Type:-1/ 6061 ALUM.

Material Specifications: ALUM.: ASTM B221

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

DAS
40
9-89

Date:6/14/19

Signed:

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com